



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-837-011
Job Sheet 168134



Part No: D117-837-011

Job Qty: 1 ea

Part Name: BK117 Quick Release Heli-Utility-Basket™ Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli-Inter Inc (CHINT01)

6500 Chemin De La Savane St Hubert, QC, J3Y 8Y9 Canada ph:(450) 468-3431

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/3/18	1/3/18	0.00	0.00	Start Up Stores/Pkg1		JAN 26 2018
110	Packaging	1 pcs	1/3/18	1/3/18	0.00	0.00	Packaging1		JAN 26 2018
120	QC	1 pcs	1/3/18	1/3/18	0.00	0.00	QC4		
125	DC	1 pcs	1/3/18	1/3/18	0.00	0.00	DC		
130	Packaging	1 pcs	1/3/18	1/3/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea	1/3/18	1/3/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D117-837-011 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D117-837-011 Location: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-11A	2 3014740	125	0	0
	AN4-12A	4 304151	108	0	0
	D117-837-111	1 5034122	1	0	0
	D4784-011	1 5035301	0	0	0
	D5106-041 5035943	4	4	0	0
	D5203-041	1 5035738	1	0	0
	D5204-1	2 5035756	8	0	0
	D5205-1	1 5035757	3	0	0
	MS21042-3	2 5035757	39	0	0
	MS21042L4	4 5035750	1,624	0	0
	MS21069L3	8 5035749	94	0	0
	MS27039-1-08	8 5030602	461	0	0
	NAS1097AD34	16 5035255	7,574	0	0
	NAS1149D0416J	8 5035254	3,504	0	0
	NAS1149F0332P	2 5030603	2,740	0	0
	NAS1149F0832P	2 5030605	960	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		QTY Effective : _____		MRB (QSI042) Approval																	
Description V		Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																	

Job No: 168134
 Start up Operation 01/26/18
 CHG006

PART NO: D117-837-011
 Revision #: S035760
 Original Serial #: S035760
 Change No:

BK117 Quick Release Heli - Utility - Basket Fits LH or RH

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause <table style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>N</td></tr> <tr><td>Design</td><td>☐</td><td></td></tr> <tr><td>Doc/Data</td><td>☐</td><td></td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td></tr> </table>	Environment	☐	N	Design	☐		Doc/Data	☐		Equip/Tooling	☐	Supplier	Handling/Pre	☐	Training	Material	☐	Use for Testing	Internal Transport	☐	Poor Information	Tribal Knowledge	☐	Rushing	LOA	☐	Product Improvement	Substation	☐	Process Improvement	Past Expiry Date	☐	Manufacturing Process	Misidentified	☐	Past Due	<table style="width:100%;"> <tr><td>☐</td><td>Crimp</td></tr> <tr><td>☐</td><td>Cuffs</td></tr> <tr><td>☐</td><td>Crushing</td></tr> <tr><td>☐</td><td>Heat Treat</td></tr> <tr><td>☐</td><td>Wave/Twist in Tube</td></tr> <tr><td>☐</td><td>Marks/Chatter</td></tr> </table>	☐	Crimp	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	<table style="width:100%;"> <tr><td>☐</td><td>Loss/Surge</td></tr> <tr><td>☐</td><td>Program</td></tr> <tr><td>☐</td><td>Long Stock Pulled</td></tr> <tr><td>☐</td><td>Out of Sequence</td></tr> <tr><td>☐</td><td>Off-set</td></tr> <tr><td>☐</td><td>Mislabeled</td></tr> <tr><td>☐</td><td>Fit/Function</td></tr> <tr><td>☐</td><td>Misaligned/off center</td></tr> </table>	☐	Loss/Surge	☐	Program	☐	Long Stock Pulled	☐	Out of Sequence	☐	Off-set	☐	Mislabeled	☐	Fit/Function	☐	Misaligned/off center
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☐ OTHER : _____



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000107

Tel (613) 632-5200

Containers on Master Unit 000107				
Serial No	Part No	Customer Part No	Status	Quantity
S035753	AN3-11A		Allocated	2
S035752	AN4-12A	AN4-12A	Allocated	4
S035759	D117-837-111	D117-837-111	Allocated	1
S035301	D4784-011		Allocated	1
S035757	D5203-041	D5203-041	Allocated	1
S035756	D5204-1	D5204-1	Allocated	2
F148631	D5205-1		Allocated	1
S035751	MS21042-3	MS21042-3	Allocated	2
S035750	MS21042L4	MS21042L4	Allocated	4
S035749	MS21069L3		Allocated	8
S035748	MS27039-1-08		Allocated	8
S035747	NAS1097AD34		Allocated	16
S035745	NAS1149D0416J	NAS1149D0416J	Allocated	8
S035744	NAS1149F0332P		Allocated	2
S035746	NAS1149F0832P		Allocated	2

D5206-041 x4

S035983x4